

Date: Friday, 5/25/2007 8:15:54 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 32571					
Estimate Number	: 10496					
P.O. Number	: N/A		Part Number	: D2325		
This Issue	: 5/25/2007	S.O. No. : N/A	Drawing Number	: D2325 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: 31423		Material	: N/A		
Written By			Due Date	: 6/20/2007 Qty: 100 Um: Each		
Checked & Approved By						
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF Est. E 06.05.03 Water jet EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet   <b>X</b> <i>m101873 x60 29.298</i> <b>Comment: Qty.: 0.4883 sf(s)/Unit Total : 48.8250 sf(s)</b> <b>Total : 19.532</b> <b>304/316 SS .063 Sheet</b> <b>Batch: m103961 x40</b> <i>ml 01 06 09</i> <i>100</i>
2.0	WATER JET	FLOW WATER JET   <b>Comment: FLOW WATER JET</b> <b>1-Cut as per Dwg D2325</b> <b>Dwg Rev: B</b> <b>Prog Rev: B</b> <i>ml 07 06 08</i> <i>100</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE   <i>ml 07 06 09</i> <b>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</b> <i>100</i>
4.0	QC8	SECOND CHECK   <i>2006.12</i> <b>Comment: SECOND CHECK</b> <i>100 counted</i> <i>99</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1   <b>Comment: SMALL &amp; MEDIUM FAB RESOURCE 1</b> <b>Deburr if necessary</b> <i>5AD 07/07/04</i> <i>100</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: AD Date: 07/07/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SUPPORT GUSSET (350) BASKET

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Part Number: D2325

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Scanned

Comment: INSPECT WORK TO CURRENT STEP

En route/4

(499)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGIN

Identify and Stock

Location: WS

10/10/06 (99)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(98)

Comment: FINAL INSPECTION/W/O RELEASE

10/10/06

Job Completion



d 10/10/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief.Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32571
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325	Rev: B	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	ml.ml
Date:	07 08 09

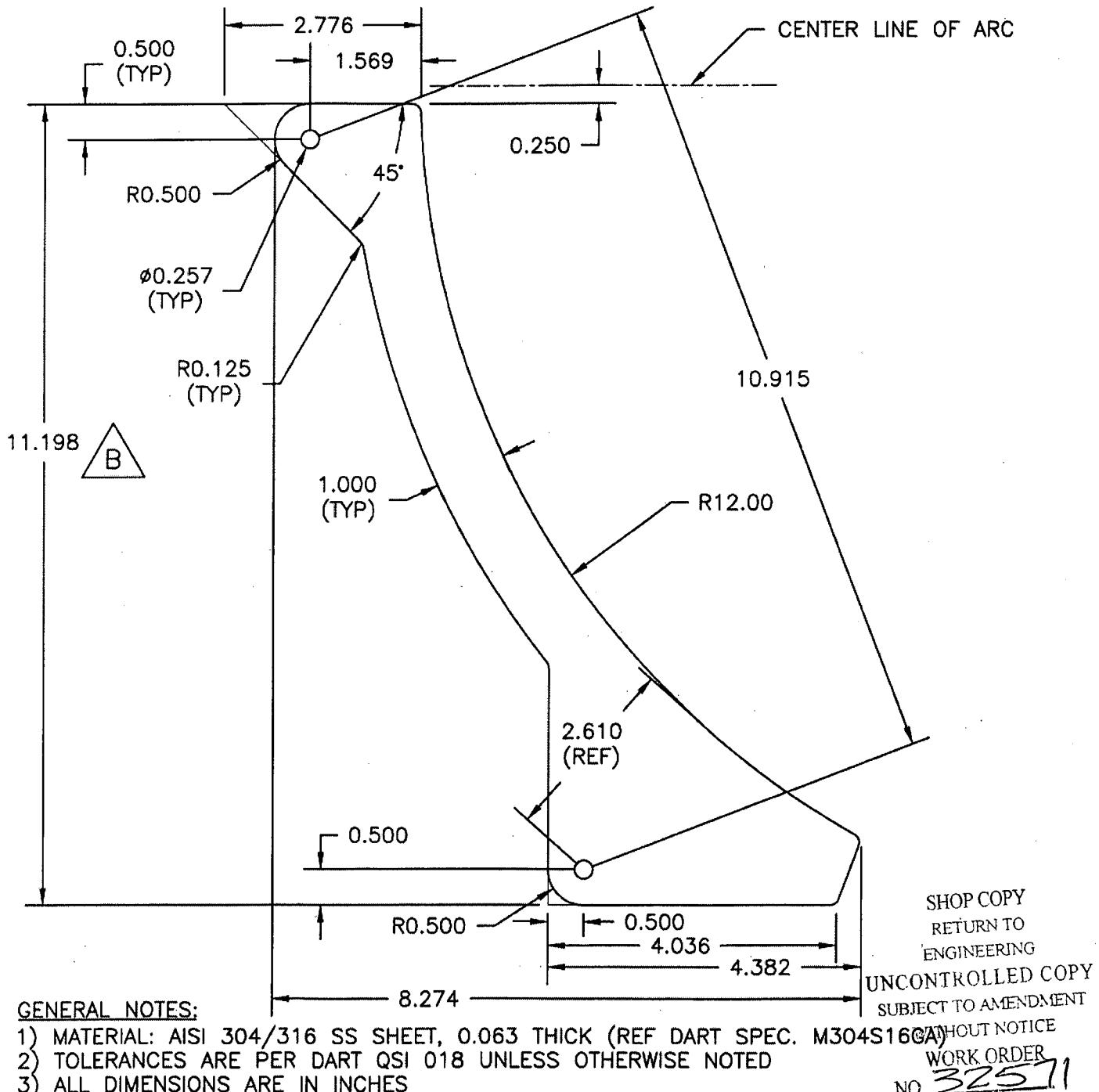
Audited by:	<i>J</i>
Date:	<i>07-06-12</i>

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	06.05.08	New Issue	KJ/JLM	SJL

**DART**

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2325 REV. B SHEET 1 OF 1
DATE		TITLE SUPPORT GUSSET SCALE 1:2
02.08.28		
A	94.12.13	NEW ISSUE
B	02.08.28	REFORMAT; 11.198 WAS 11.948

**RELEASED**  
 02.08.29 *[Signature]*


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